

Module Learning Sequence

Course Number and Title:	PLC220 Programmable Controller III		
Module # and Topic Title:	Module #3: Configuring ControlLogix Communications with Ethernet III		
	(Messaging & Producer/Consumer Tags)		
Semester:	Any – Last updated – 8/25/18 TOT means Time On Task		

ACTIVITY	ACTIVITY DESCRIPTION		
		TASK	
Reading Activity	Allen Bradley Logix5000 Controllers General Instruction Reference Manual: Chapter 8 (Array (File)/Miscellaneous Instructions)	Est. TOT 4.0 Hr.	
Learning Activities	Vendor Manuals for Student Reference: *AB Logix5000 Controllers Messages Programming Manual.pdf *AB Logix5000 Produced and Consumed Tags Programming Manual.pdf	Est. TOT 2.0 Hr.	
Learning Activities	Videos for Module 3 Topics: *Video 1: Messaging_IO_Configuration_M3: https://www.youtube.com/watch?v=FKuFTd7jP38&feature=youtu.be *Video 2: Messages_M3: https://www.youtube.com/watch?v=xZ9hOIoM00A&feature=youtu.be *Video 3: Produced_Consumed_Tags_M3: https://www.youtube.com/watch?v=TnV_5xnFeeU&feature=youtu.be	Est. TOT 2.0 Hr.	
Learning Activity	PLC220_Module 3 KAA Study Guide.pdf	Est. TOT 1.0 Hr.	
KAA	PLC220 Module 3 Knowledge & Application Assessment	Est. TOT 1.0 Hr.	Min 80%
Lab Exercise	PLC220 Lab Exercise_7_Messages_M3.pdf	Est. TOT 1.5 Hr.	
Lab Exercise	PLC220 Lab Exercise_8_Producer_Consumer_Tags_M3.pdf	Est. TOT 1.5 Hr.	
Hands-On	Hands-On Assessment for Module 3	Est. TOT	100%
Assessment		1.5Hr.	Req.
TOTAL		Approx. 14.5 Hrs	



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