MF 141 PLC Quiz

Given the following information, program the PLC, follow the results, and demonstrate that it works correctly.

"Forward/Reverse Control: If SS3 is on, Forward operation. If SS4 is on, Reverse. If both are off, motor will not run.
PB1 starts the motor Forward, PB2 starts the motor for Reverse. Use seal-ins to make sure the motor runs after releasing PB1 and/or PB2.

PB3 stops the motor no matter what direction it is going.

Make sure that Forward and Reverse are interlocked, i.e. you can’t have it going in Forward and Reverse at the same time."

“This workforce product was funded by a grant awarded by the U.S. Department of Labor’s Employment and Training Administration. The product was created by the grantee and does not necessarily reflect the official position of the U.S. Department of Labor. The U.S. Department of Labor makes no guarantees, warranties, or assurances of any kind, express or implied, with respect to such information, including any information on linked sites and including, but not limited to, accuracy of the information or its completeness, timeliness, usefulness, adequacy, continued availability, or ownership.”

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