
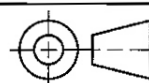


### NOTES:

1. DIMENSIONS AND TOLERANCES PER ASME Y14.5-2009.
2. REMOVE ALL BURRS AND SHARP EDGES.
3. F.A.O.
4. CASE HARDEN 58 PER ROCKWELL "C" SCALE.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES (IN) TOLERANCES: 1 PLACE $\pm .1$ 2 PLACE $\pm .01$ 3 PLACE $\pm .005$ 4 PLACE $\pm .0050$ ANGLES $30^\circ$ FINISH $62 \mu \text{ IN}$	APPROVALS	DATE	 <b>Z'MAC</b> PRECISION MEASUREMENT COMPANY (518) 842-7211 35 JAY STREET, AMSTERDAM, NY 12010				
	DRAWN JBM					TITLE	
THIRD-ANGLE PROJECTION	CHECKED JBM		ADJUSTMENT CLAMP				
	APPROVED JBM					MATERIAL	
	D2		FINISH	SIZE	CAGE CODE	DWG NO.	REV
	ALL OVER		B	12345	1 MS 2390	0	
DO NOT SCALE DRAWING	SCALE 1:1		SHEET		1 OF 1		

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