

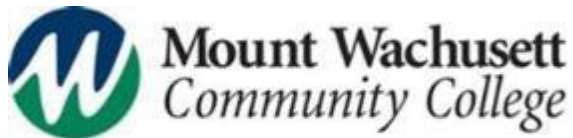
Timing and Position

The AMMQC program is an Equal Opportunity program.
Adaptive equipment is available upon request for individuals with disabilities.

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COMPONENTS OF A MACHINE



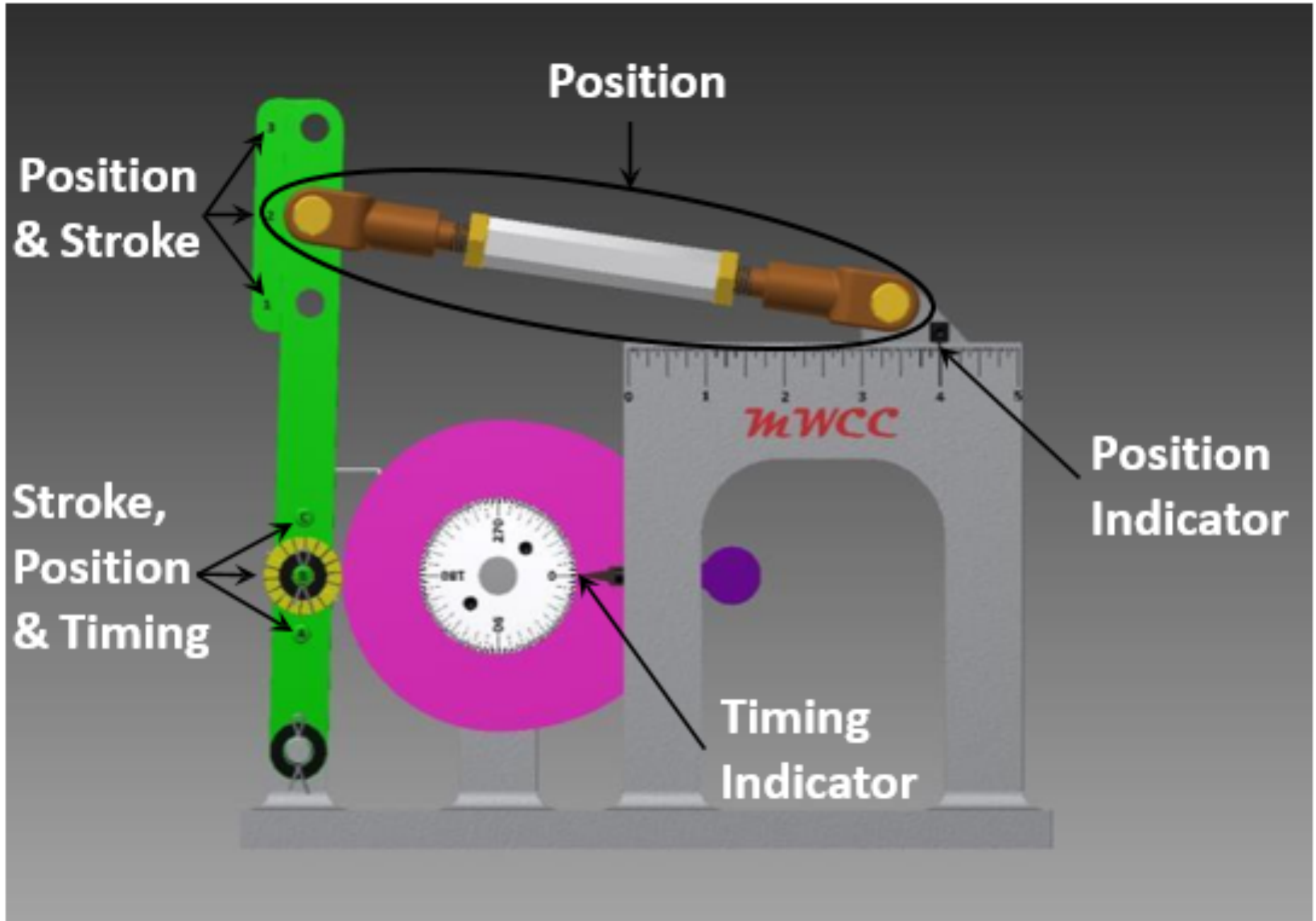
POSITION, STROKE & TIMING

Position - Where a component is located any point in time, relative to a starting position

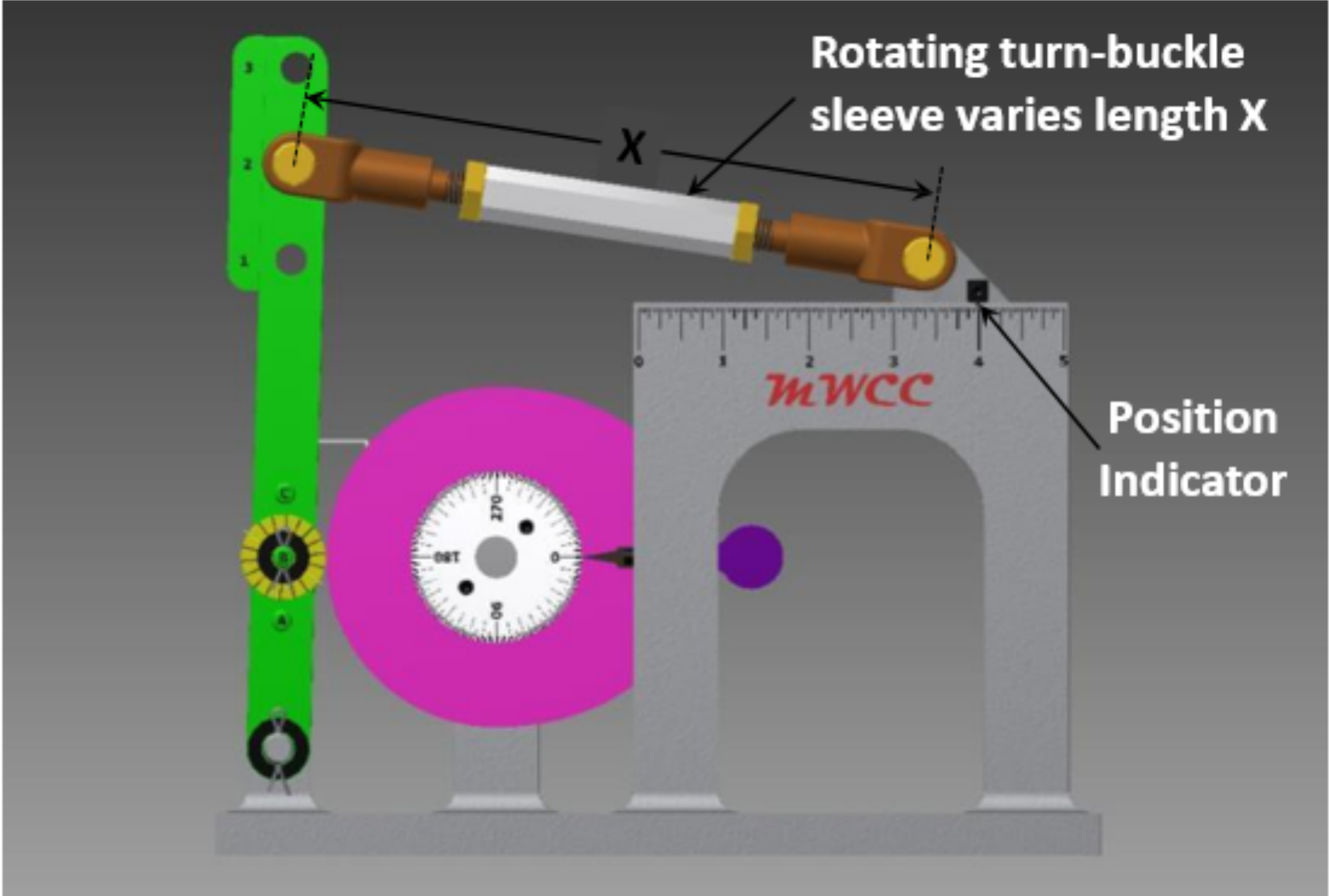
Stroke - The linear distance traveled by the slider in one direction from its starting position

Timing - When an action takes place in time, relative to a set start time

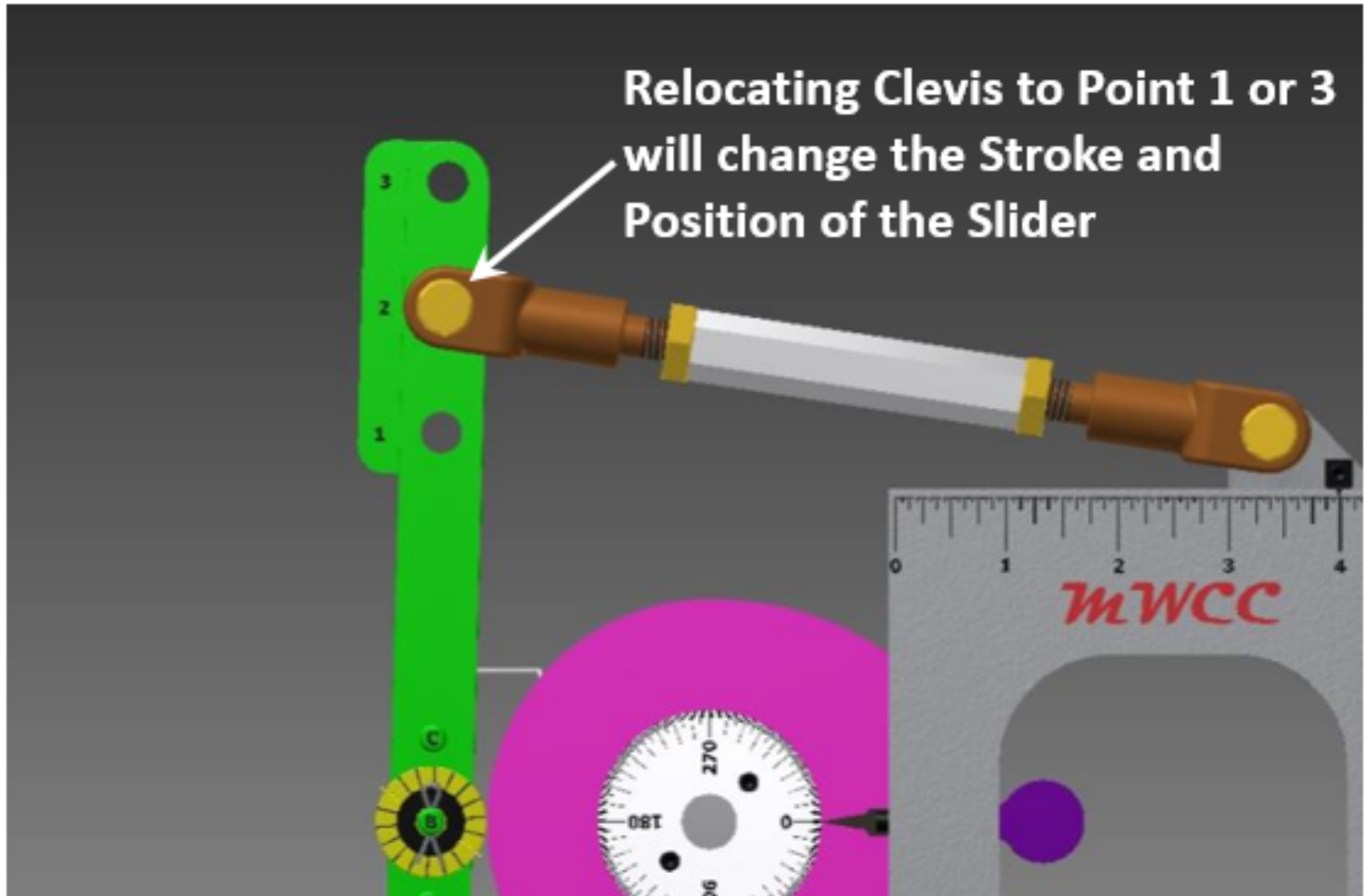
ADJUSTMENTS



POSITION ADJUSTMENT

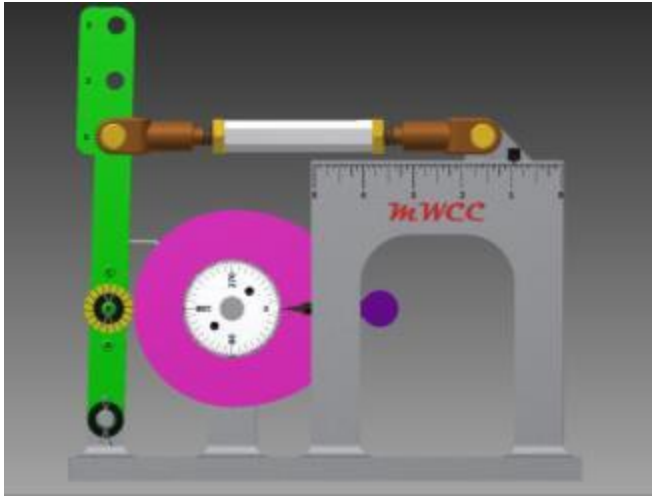


POSITION AND STROKE ADJUSTMENT

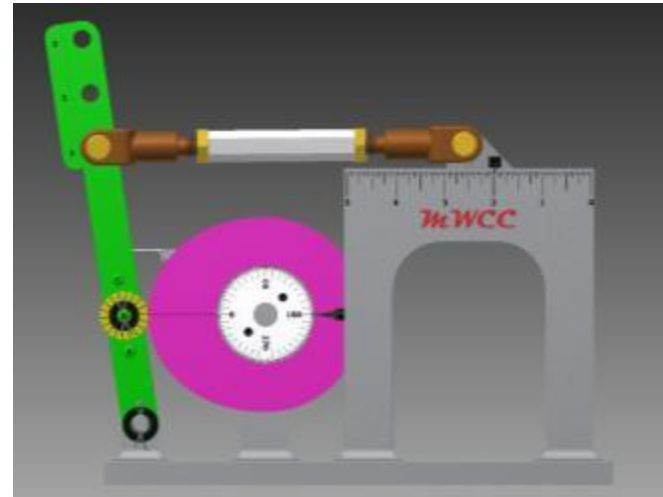


POSITION AND STROKE ADJUSTMENT

Turn-buckle Clevis at Adjustment No. 1



At 0° angle (start position)
Position = $61/64''$

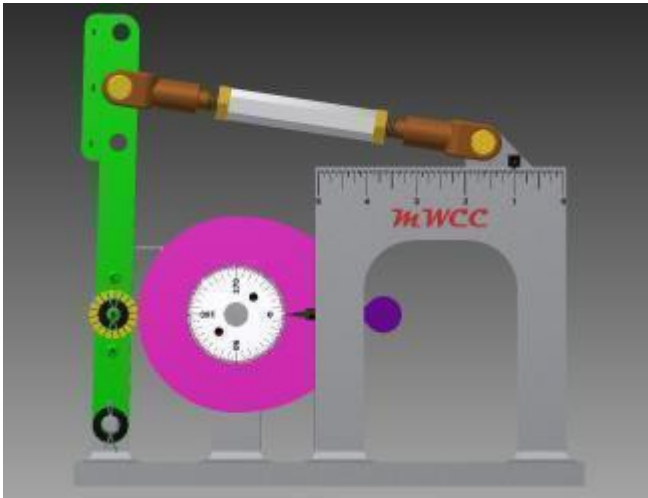


At 180° angle (end position)
Position = $1 - 62/64''$

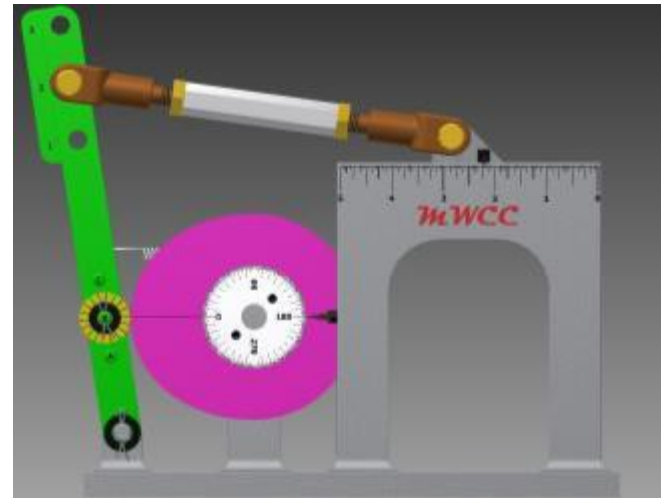
$$\text{Stroke} = (1 - 62/64'') - 61/64'' = 2 - 1/64''$$

POSITION AND STROKE ADJUSTMENT

Turn-buckle Clevis at Adjustment No. 2



At 0° angle (start position)
Position = 1"

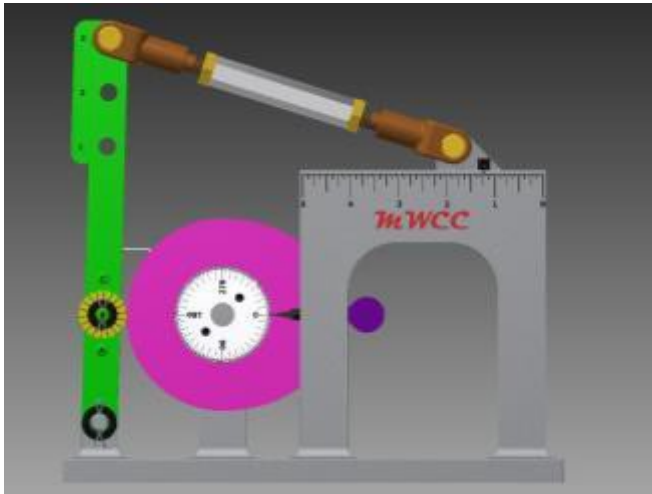


At 180° angle (end position)
Position = 2 - 7/32"

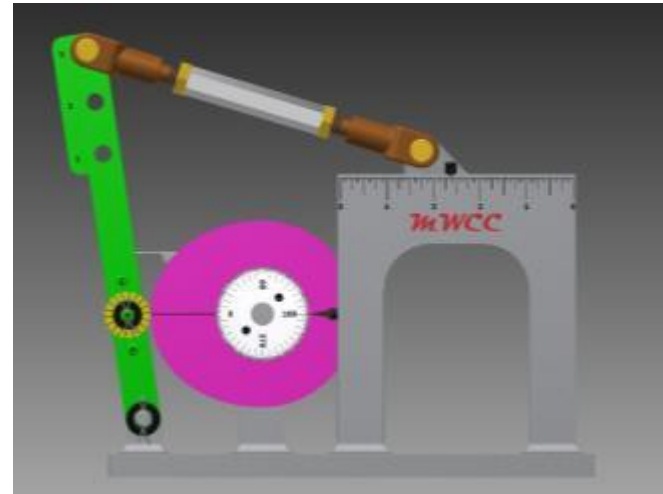
$$\text{Stroke} = (2 - 7/32") - 1" = 1 - 7/32"$$

POSITION AND STROKE ADJUSTMENT

Turn-buckle Clevis at Adjustment No. 3



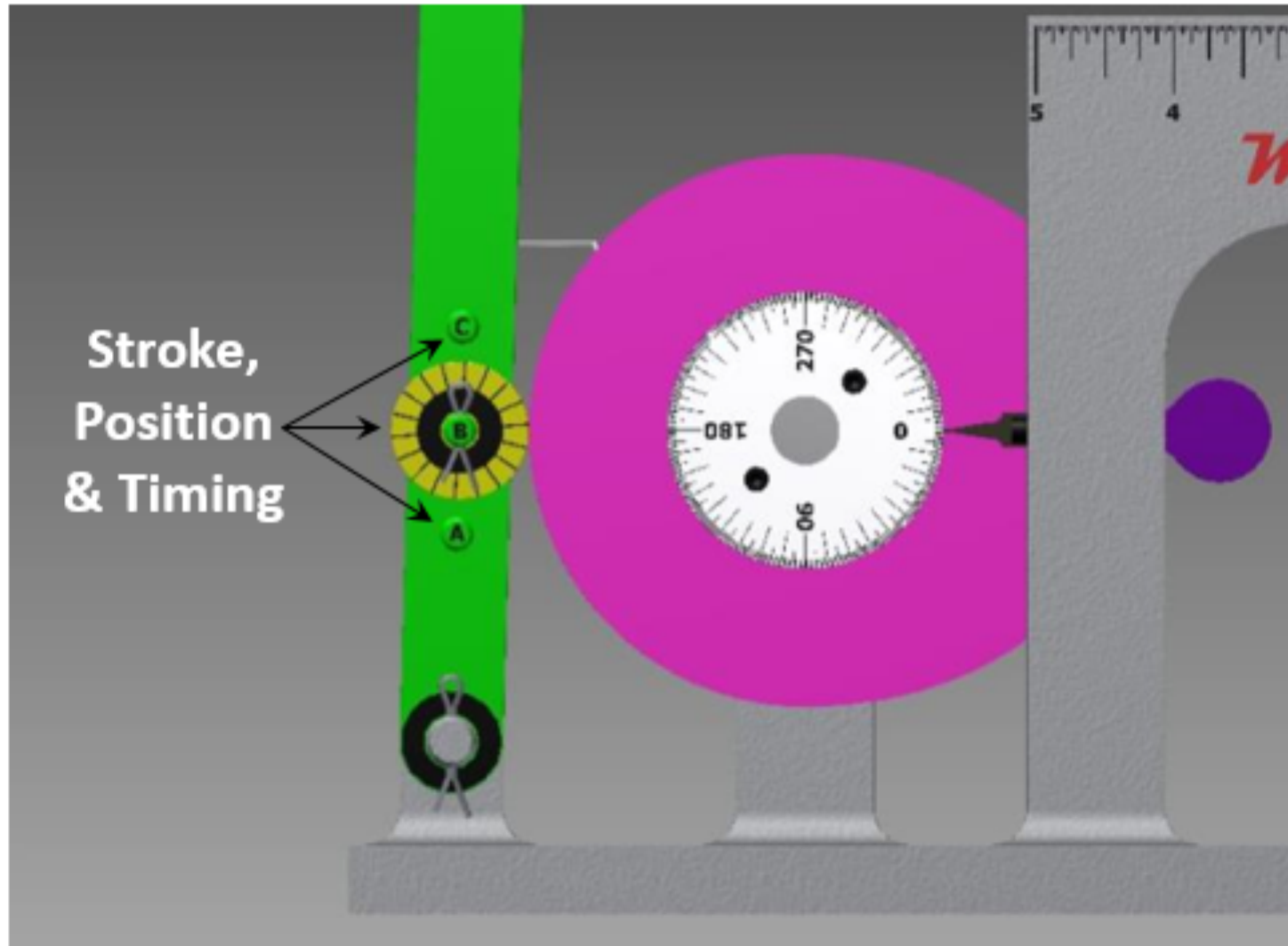
At 0° angle (start position)
Position = 1-13/64"



At 180° angle (end position)
Position = 2 - 40/64"

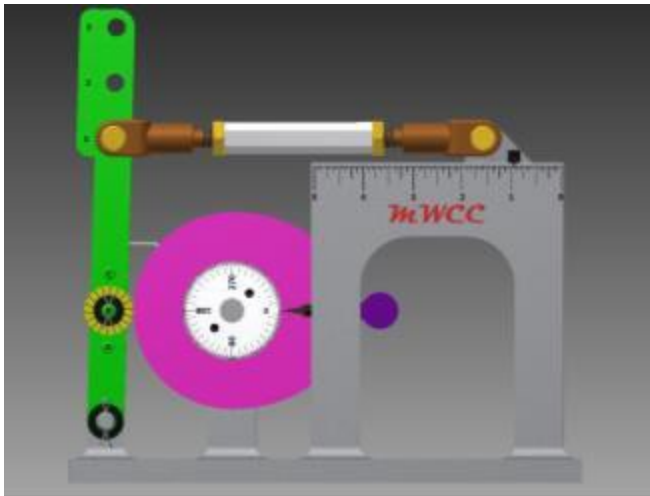
$$\text{Stroke} = (2 - 40/64") - 1 - 13/64" = 1 - 27/64"$$

POSITION, STROKE AND TIMING

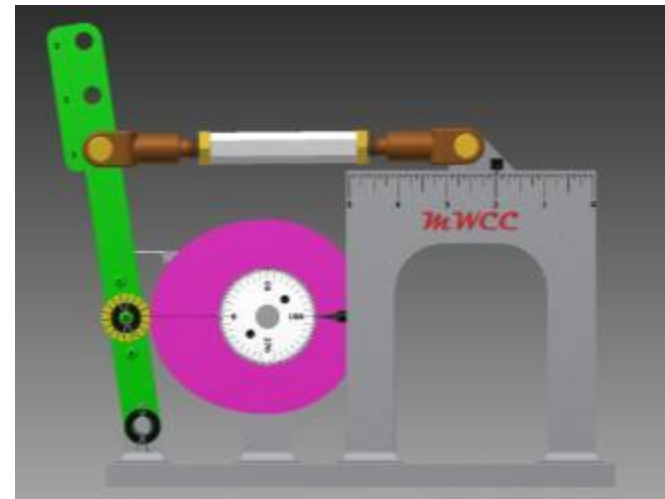


POSITION, STROKE AND TIMING

Cam Follower on Pin B



At 0° angle (start position)
Position = $61/64''$

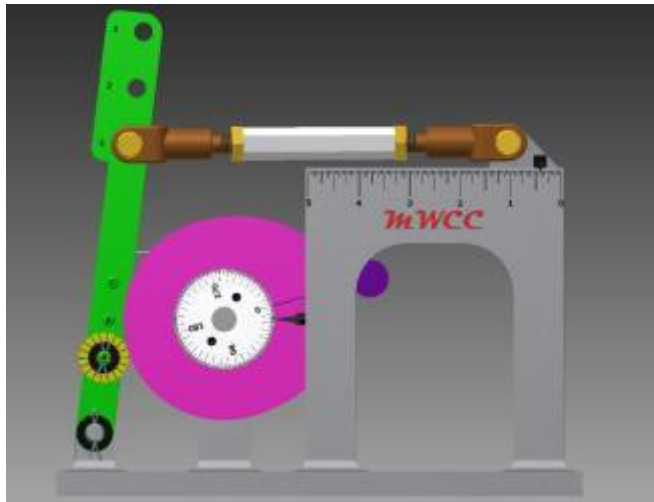


At 180° angle (end position)
Position = $1 - 62/64''$

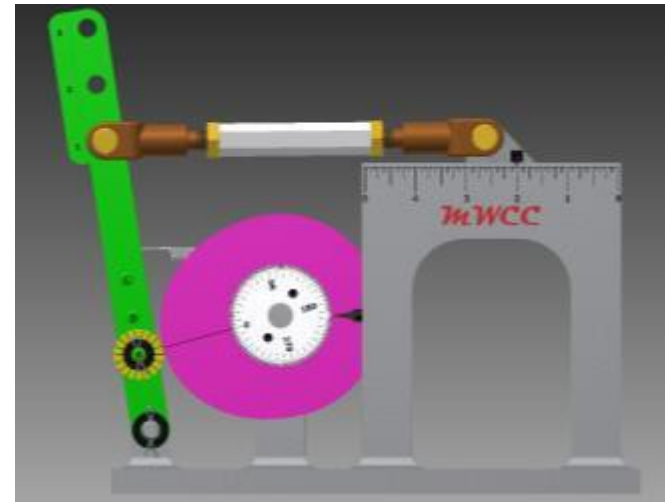
$$\text{Stroke} = (1 - 62/64'') - 61/64'' = 1 - 1/64''$$

POSITION, STROKE AND TIMING

Cam Follower on Pin A



15.5° angle (start position)
Position = 26/64"

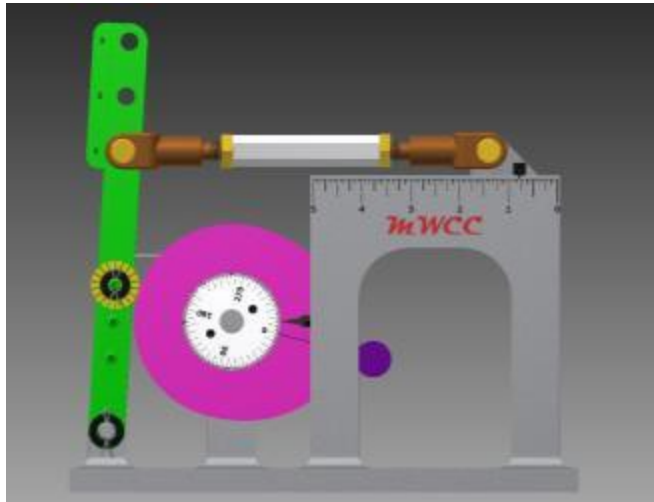


195.5° angle (end position)
Position = 1 – 62/64"

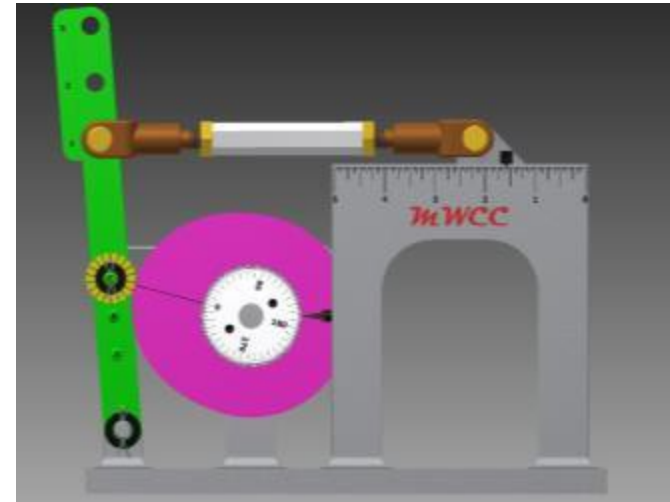
$$\text{Stroke} = (1 - 62/64'') - 26/64'' = 1 - 36/64'' = 1 - 9/16$$

POSITION, STROKE AND TIMING

Cam Follower on Pin C



345° angle (start position)
Position = $50/64''$



165° angle (end position)
Position = $1 - 37/64''$

$$\text{Stroke} = (1 - 37/64'') - 50/64'' = 51/64''$$

CAM LIFT AND DWELL

